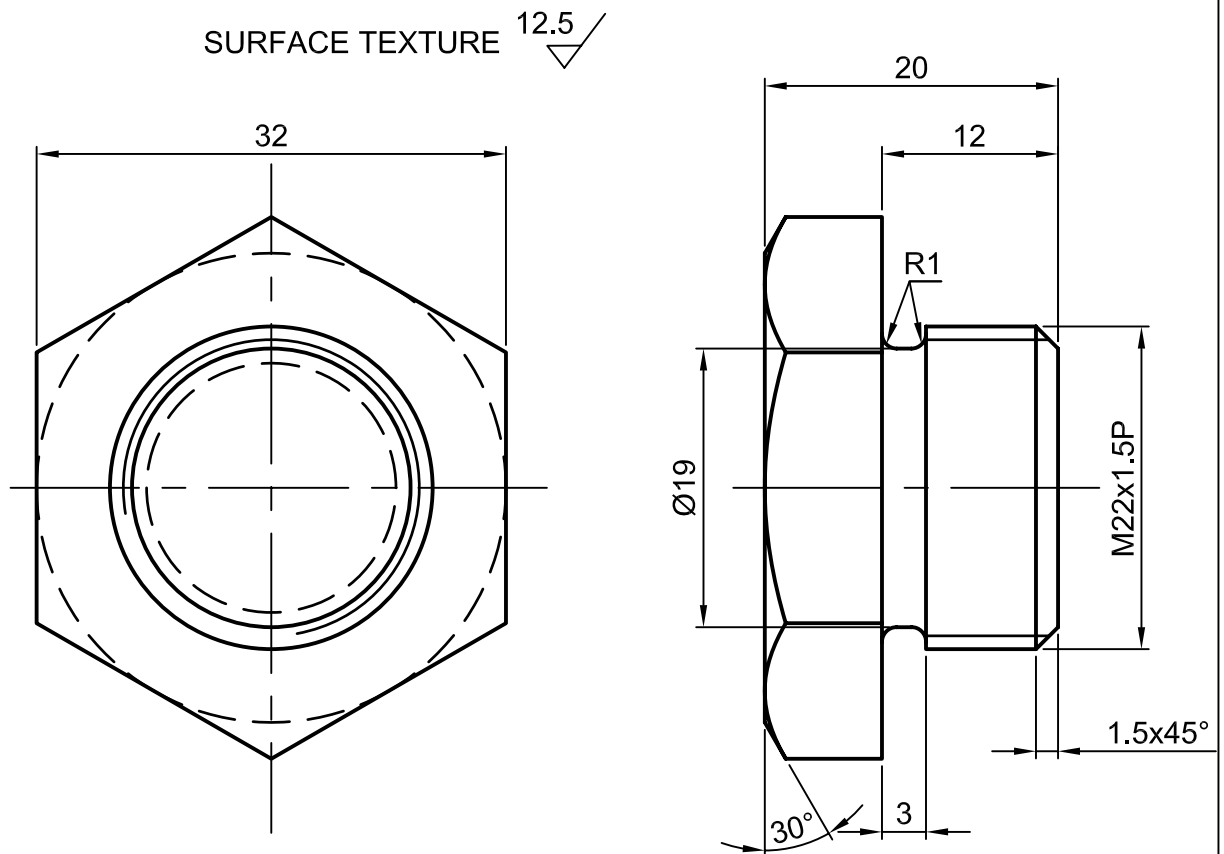







FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227	
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)	
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS.1012.C.	PROTO/PILOT/PRODUCTION
QUALITY OF WELD JOINTS REF, ISO 5817	



UN CONTROLLED COPY

NOTE

- PART SHALL BE ZINC PLATED AS PER SERVICE GRADE No. 2 OF IS: 1573-86 AND CHROMATE PASSIVATED TO COLOUR IRIDESCENT YELLOW

		R105208045						Ø45x25THK.		E250WA,IS: 2062-06						
SL No.	QTY	DRG. / STOCK No.			DESCRIPTION			SIZE		COMPANY.STD/IS.STD		Wt.Kg				
		DETAIL PARTS						MATERIAL								
						PRODUCT							METRO BOGIE			
									SURFACE TREATMENT							
										APPROVED		JAYAPRAKASH	15.04.08			
										CHECKED		SIVARAMI REDDY	15.04.08			
										DRAWN		ILYAS	12.2.08			
		NEXT ASSY. No.			15.6.11	ILYAS		1	909-81009	909	REF DRG 1105					
		ADDED ECN No. 90900026						1	909-81008	909	SCALE 2:1					
ALT	CHANGES / ECN No.		DATE	BY	CKD	APP	QTY	NEXT ASSY		MODEL	 	SHEET OF	Wt (Kg) 0.08			
TITLE										DRG No.			ALT			
 <div>BEML LIMITED R&D, BANGALORE COMPLEX BANGALORE 560 075</div>										PLUG			909-81131			